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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR			ATTORNEY DOCKET NO		
09/673,750	10/20/00	SATO			J	01165.0798	}
WG4 (0F00				コ	EXAMINER		
MM91/0509 FINNEGAN HENDERSON FARABOW					GONZALEZ, J		
GARRETT & DUNNER				ART UNIT	PAPER NUM	BER.	
1300 I STRE WASHINGTON		315			2834 DATE MAILED:	05/09/01	·.

Please find below and/or attached an Office communication concerning this application or proceeding.

**Commissioner of Patents and Trademarks** 

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Office Action Summary			Application No.		Applicant(s)	pplicant(s)				
			09/673,750		SATO ET AL.					
			Examiner		Art Unit					
			Julio C. Gonzalez		2834					
 Period fo	The MAILING DATE of this communic r Reply	ation appea	rs on the cover she	et with the co	rrespondence ad	ldress				
THE N - Exten after S - If the - If NO - Failur - Any re	DRTENED STATUTORY PERIOD FOMALING DATE OF THIS COMMUNICATION of time may be available under the provisions of SIX (6) MONTHS from the mailing date of this communication of the provision of the	CATION. of 37 CFR 1.136 unication. ) days, a reply w tutory period will vill, by statute, c	(a). In no event, however within the statutory minimul I apply and will expire SIX ause the application to be	, may a reply be tir m of thirty (30) day (6) MONTHS from come ABANDONE	nely filed s will be considered tim the mailing date of this D (35 U.S.C. § 133).	ely. communication.				
1)	Responsive to communication(s) file	ed on	<b>_</b> •							
2a)[_	This action is <b>FINAL</b> .	2b)⊠ This	action is non-final							
3)	3) Since this application is in condition for allowance except for formal matters, prosecution as to the merits is closed in accordance with the practice under <i>Ex parte Quayle</i> , 1935 C.D. 11, 453 O.G. 213.									
Dispositi	on of Claims									
4) 🖂	Claim(s) 1-28 is/are pending in the a	pplication.								
	4a) Of the above claim(s) is/ar	e withdrawi	n from consideration	on.						
5) 🗌	Claim(s) is/are allowed.									
6)⊠	Claim(s) 1-11,13-15 and 17-28 is/are	rejected.								
7)🖂	Claim(s) 12 and 16 is/are objected to	).								
8) 🗌	Claims are subject to restrict	ion and/or o	election requireme	nt.						
Applicati	on Papers									
9) 🗌	The specification is objected to by th	e Examiner	·.							
10)	The drawing(s) filed on is/are	objected to	by the Examiner.							
11)	The proposed drawing correction file	d on	is: a)□ approved	d b)⊡ disap∣	oroved.					
12)	The oath or declaration is objected to	by the Exa	aminer.							
Priority u	ınder 35 U.S.C. § 119									
13)⊠	Acknowledgment is made of a claim	for foreign	priority under 35 U	.S.C. <b>§</b> 119(a	)-(d) or (f).					
	☐ All b)☐ Some * c)☐ None of:									
,-	1.⊠ Certified copies of the priority	documents	have been receive	ed.						
	2. Certified copies of the priority				ion No					
	3. Copies of the certified copies of application from the Intern	ational Bure	eau (PCT Rule 17.	2(a)).		al Stage				
	See the attached detailed Office action									
14)	Acknowledgement is made of a clain	n for domes	suc priority under 3	o U.S.C. § 1	।∌(੮).					
Attachment	t(s)									
16) 🔲 Noti	ce of References Cited (PTO-892) ce of Draftsperson's Patent Drawing Review (I rmation Disclosure Statement(s) (PTO-1449) F		19) 🔲 1		ry (PTO-413) Paper I Patent Application (					

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#### **DETAILED ACTION**

## Claim Rejections - 35 USC § 112

- 1. The following is a quotation of the second paragraph of 35 U.S.C. 112:
  - The specification shall conclude with one or more claims particularly pointing out and distinctly claiming the subject matter which the applicant regards as his invention.
- 2. Claims 6, 9 and 10 are rejected under 35 U.S.C. 112, second paragraph, as being indefinite for failing to particularly point out and distinctly claim the subject matter which applicant regards as the invention.

In claim 6, applicant discloses that the metal plating has a thickness of "at least 10  $\mu$ m and in claim 9 that the plating has a thickness in the range of 0.5  $\mu$ m to 2.0  $\mu$ m and in claim 10 a thickness of "at least" 3  $\mu$ m. How can the thickness be "at least" 10  $\mu$ m if it is also in a smaller range?

## Claim Rejections - 35 USC § 103

- 3. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:
  - (a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.
- 4. Claims 1-5, 7, 8, 11, 13, 15, 17-23, 25, 26 and 28 are rejected under 35 U.S.C. 103(a) as being unpatentable over Takagi et al in view of Teshima et al and Zolla.

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Takagi et al discloses a rotor comprising a magnet 17 having rotation axis and a shaft 15 fixed to the magnet said shaft including a portion fitted in through hole (see figure 1) and reinforcing means inside the hole for ensuring a fixing force to hold shaft.

However Takagi et al does not disclose that the magnet has a coating which is an electroless plating.

On the other hand, Teshima et al discloses for the purpose of improving the reliability of the device and prevents rust in the motor core that a reinforcing mean is made of metal electroless plating.

However neither Takagi or Teshima disclose the type of the electroless material.

On the other hand Zolla discloses for the purpose of increasing the resistance to corrosion of an easily corroded metallic support that the electroless plating can be made of Ni-P, Ni-P-W, NI-B, Ni material.

It would have been obvious to one having ordinary skill in the art to design a rotor with a shaft and a magnet as disclosed by Takagi et al and to include coating means for the purpose of improving the reliability of the device and prevent rust in the motor core as disclosed by Teshima et al and to include Ni-P and Ni-B electroless plating for the purpose of increasing the resistance to corrosion of an easily corroded metallic support as disclosed by Zolla.

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5. Claims 14, 24 and 27 are rejected under 35 U.S.C. 103(a) as being unpatentable over Takagi et al in view of Teshima et al, Zolla and Sato.

Takagi et al discloses a rotor comprising a magnet 17 having rotation axis and a shaft 15 fixed to the magnet said shaft including a portion fitted in through hole (see figure 1) and reinforcing means inside the hole for ensuring a fixing force to hold shaft.

However Takagi et al does not disclose that the magnet has a coating which is an electroless plating.

On the other hand, Teshima et al discloses for the purpose of improving the reliability of the device and prevents rust in the motor core that a reinforcing mean is made of metal electroless plating.

However neither Takagi or Teshima disclose the type of the electroless material.

On the other hand Zolla discloses for the purpose of increasing the resistance to corrosion of an easily corroded metallic support that the electroless plating can be made of Ni-P, Ni-P-W, NI-B, Ni material.

However neither Takagi, Teshima or Zolla disclose that the bond material is vacuum-impregnated.

On the other hand Sato discloses for the purpose to efficiently manufacture various kinds of bonded magnets with different magnetic characteristics that the bonded magnet is vacuum-impregnated.

It would have been obvious to one having ordinary skill in the art to design a rotor with a shaft and a magnet as disclosed by Takagi et al and to include coating means for the purpose of improving the reliability of the device and prevent rust in the motor core as

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disclosed by Teshima et al and to include Ni-P and Ni-B electroless plating for the purpose of increasing the resistance to corrosion of an easily corroded metallic support as disclosed by Zolla and to use vacuum-impregnated method for the purpose to efficiently manufacture various kinds of bonded magnets with different magnetic characteristics as disclosed by Sato.

6. Claims 6, 9 and 10 are rejected under 35 U.S.C. 103(a) as being unpatentable over Takagi et al, Teshima et al, Zolla in view of ordinary skill in the art.

Takagi, Teshima and Zolla disclose the invention claimed except for the ranges being disclosed for the electroplating coating.

It would have been obvious to one having ordinary skill in the art at the time of the invention was made to come with those optimum ranges that the applicant discloses, since it has been held that where the general conditions of a claim are disclosed in the prior art, discovering the optimum or workable ranges involves only routine skill in the art. In re Aller, 105 USPQ 233.

### Allowable Subject Matter

Claims 12 and 16 are objected to as being dependent upon a rejected base 7. claim, but would be allowable if rewritten in independent form including all of the limitations of the base claim and any intervening claims.

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#### Conclusion

Any inquiry concerning this communication or earlier communications from the examiner should be directed to Julio C. Gonzalez whose telephone number is (703) 305-1563. The examiner can normally be reached on M-F (8AM-5PM).

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Nestor Ramirez can be reached on (703) 308-1371. The fax phone numbers for the organization where this application or proceeding is assigned are (703) 308-7722 for regular communications and (703) 305-1341 for After Final communications.

Any inquiry of a general nature or relating to the status of this application or proceeding should be directed to the receptionist whose telephone number is (703) 308-0956.

Jcg

May 1, 2001

ELVIN ENAD PRIMARY EXAMINER

5/4/4